

Prepared to OSHA, ACC, ANSI, WHSR, WHMIS, GHS & EU Standards


SDS Revision: 2.1

SDS Revision Date: 10/20/2021

## 1. PRODUCT & COMPANY IDENTIFICATION

1.1	Product Name:	<b>OXYPRIME® POWDER</b>
1.2	Chemical Name:	Sodium Sulfate Mixture
1.3	Synonyms:	880960, 880975
1.4	Trade Names:	OxyPrime® Powder
1.5	Product Use:	Primer for TruTemp® Process
1.6	Distributor's Name:	Birchwood Laboratories LLC
1.7	Distributor's Address:	7900 Fuller Road, Eden Prairie, MN 55344 USA
1.8	Emergency Phone:	<b>ChemTrec +1 (800) 424-9300 / +1 (703) 527-3887 or Poison Control Center +1 (855) 281-1742</b>
1.9	Business Phone / Fax:	+1 (952) 937-7900 / +1 (952) 937-7979

## 2. HAZARDS IDENTIFICATION

2.1	Hazard Identification:	Prepared in accordance with UN Globally Harmonized standards. Intended to comply with OSHA 29 CFR 1910.1200. Canadian WHMIS and Australian Work Health and Safety. <b>DANGER! CAUSES SERIOUS EYE DAMAGE.</b> Classification: Eye Dam. 1	
2.2	Label Elements:	<p><u>Hazard Statements</u> (H): H318 – Causes serious eye damage.</p> <p><u>Precautionary Statements</u> (P): P264 – Wash hands and exposed skin areas thoroughly with soap and warm water after handling. P280 - Wear protective gloves/eye protection. P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P337+P313 – If eye irritation persists: Get medical advice/attention. P501 - Dispose of contents/ container to an approved waste disposal plant.</p>	
2.3	Other Warnings:	In the event of an exposure or medical inquiry involving this product, please contact a physician or local poison control center, who may seek advice from the U.S. manufacturer, and show them this SDS. <b>KEEP OUT OF REACH OF CHILDREN.</b>	

## 3. COMPOSITION & INGREDIENT INFORMATION

CHEMICAL NAME(S)	CAS No.	RTECS No.	EINECS No.	%	EXPOSURE LIMITS IN AIR (mg/m <sup>3</sup> )								OTHER
					ACGIH		NOHSC			OSHA			
					ppm		ppm			ppm			
					TLV	STEL	ES-TWA	ES-STEL	ES-PEAK	PEL	STEL	IDLH	
SODIUM BISULFATE	7681-38-1	NA	231-665-7	60-100	NA	NA	NF	NF	NF	NA	NA	NA	
	Eye Dam. 1; H318												
SODIUM SULFATE	7757-82-6	NA	231-820-9	10-30	(10)	NA	NF	NF	NF	NA	NA	NA	MA, PA
SODIUM CHLORIDE	7647-14-5	NA	231-598-3	5-10	NA	NA	NF	NF	NF	NA	NA	NA	

## 4. FIRST AID MEASURES

4.1	First Aid:	<p><u>Ingestion:</u> DO NOT INDUCE VOMITING. Contact SafetyCall +1 (855) 281-1742 or the nearest Poison Control Center or local emergency telephone number for assistance and instructions. Seek immediate medical attention. If vomiting occurs spontaneously, keep victim's head lowered (forward) to reduce the risk of aspiration.</p> <p><u>Eyes:</u> If product gets in the eyes, flush eyes thoroughly with copious amounts of water for at least 15 minutes, holding eyelid(s) open to ensure complete flushing. If the eyes or face become swollen during or following use, consult a physician or emergency room immediately.</p> <p><u>Skin:</u> Remove contaminated clothing and wash affected areas with soap and water. If discomfort persists and/or the skin reaction worsens, contact a physician immediately. Do not wear contaminated clothing until after it has been properly cleaned.</p> <p><u>Inhalation:</u> Remove victim to fresh air at once. Under extreme conditions, if breathing stops, perform artificial respiration. Seek immediate medical attention.</p>
4.2	Effects of Exposure:	<p><u>Ingestion:</u> Severe burns of mouth, throat and stomach. Possible symptoms include nausea, vomiting, abdominal pain.</p> <p><u>Eyes:</u> Causes burns, severe or permanent eye damage.</p> <p><u>Skin:</u> Severe irritation and possible burns.</p> <p><u>Inhalation:</u> If inhaled, severe irritation of respiratory tract and mucous membranes; coughing, difficulty breathing.</p>
4.3	Symptoms of Overexposure:	<p><u>Eyes:</u> Redness, burning, irritation, and swelling around eyes</p> <p><u>Skin:</u> Redness, burning, itching, rash, blistering of skin.</p> <p><u>Ingestion:</u> Nausea, vomiting, severe abdominal pain.</p> <p><u>Inhalation:</u> Coughing, wheezing, swelling of throat, irritation in mucous membranes, difficulty breathing.</p>
4.4	Acute Health Effects:	Material is extremely destructive to the tissue of the eye. May be harmful if absorbed through skin or inhaled or swallowed.

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SDS Revision Date: 10/20/2021

## 4. FIRST AID MEASURES – cont'd

4.5	Chronic Health Effects:	Not reported by the manufacturer.			
4.6	Target Organs:	Eyes, Skin,			
4.7	Medical Conditions Aggravated by Exposure:	Pre-existing dermatitis, other skin conditions, and disorders of the target organs (eyes, skin) or impaired kidney function may be more susceptible to the effects of this substance.	<b>HEALTH</b>		<b>3</b>
			<b>FLAMMABILITY</b>		<b>0</b>
			<b>PHYSICAL HAZARDS</b>		<b>0</b>
			<b>PROTECTIVE EQUIPMENT</b>		<b>B</b>
			<b>EYES</b>	<b>SKIN</b>	

## 5. FIREFIGHTING MEASURES

5.1	Fire & Explosion Hazards:	Non-flammable.		
5.2	Extinguishing Methods:	Use fire-extinguishing media appropriate for surrounding materials.		
5.3	Firefighting Procedures:	As with any fire, firefighters should wear appropriate protective equipment including a MSHA/NIOSH approved or equivalent self-contained breathing apparatus (SCBA) and protective clothing. Fight fires as for surrounding materials. Hazardous decomposition products may be released. Thermal degradation may produce oxides of carbon, and/or nitrogen, hydrocarbons and/or derivatives. Fire should be fought from a safe distance. Keep containers cool until well after the fire is out. Use water spray to cool fire-exposed surfaces and to protect personal. Fight fire upwind. Prevent runoff from fire control or dilution from entering sewers, drains, drinking water supply, or any natural waterway.		





## 6. ACCIDENTAL RELEASE MEASURES

6.1	Spills:	<p>Before cleaning any spill or leak, individuals involved in spill cleanup must wear appropriate Personal Protective Equipment (PPE). Use safety glasses or safety goggles and face shield; use gloves and other protective clothing (e.g., apron, boots, etc.) to prevent skin contact.</p> <p><u>Small Spills:</u> Wear appropriate protective equipment including gloves and protective eyewear. Use a non-sparking shovel and broom to pick up the product and place into a container for later disposal.</p> <p><u>Large Spills:</u> Keep incompatible materials (e.g., organics such as oil, oxidizers) away from spill. Stay upwind and away from spill or release. Isolate immediate hazard area and keep unauthorized personnel out of area. Stop spill or release if it can be done with minimal risk. Wear appropriate protective equipment including respiratory protection as conditions warrant. Recover as much free solid as possible and collect in acid-resistant container. Avoid discharging material directly into a sewer or surface waters.</p>		
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## 7. HANDLING & STORAGE INFORMATION

7.1	Work & Hygiene Practices:	Avoid breathing powders or dusts. Avoid eye and skin contact. Wear protective equipment when handling product. Keep out of the reach of children. Do not eat, drink or smoke when handling this product. Wash thoroughly after handling. Do not expose to heat and flame. Use only in ventilated areas. Keep out of the reach of children. Immediately clean-up and decontaminate any spills or residues.		
7.2	Storage & Handling:	Use and store in a cool, dry, well-ventilated location (e.g., local exhaust ventilation, fans) away from heat and direct sunlight. Store in acid-resistant containers. Keep containers covered when not in use. Keep away from incompatible substances (see Section 10). Protect containers from physical damage.		
7.3	Special Precautions:	Empty containers may retain hazardous product residues.		

## 8. EXPOSURE CONTROLS & PERSONAL PROTECTION

8.1	Exposure Limits: ppm (mg/m <sup>3</sup> )	ACGIH		NOHSC			OSHA			OTHER	
		TLV		STEL	ES-TWA	ES-STEL	ES-PEAK	PEL	STEL	IDLH	
		(10)		NA	NF	NF	NF	NA	NA	NA	MA, PA
8.2	Ventilation & Engineering Controls:	Use local or general exhaust ventilation to effectively remove and prevent buildup of vapors or mist generated from the handling of this product. Ensure appropriate decontamination equipment is available (e.g., sink, safety shower, eye-wash station).									
8.3	Respiratory Protection:	In instances where vapors or sprays of this product are generated, and respiratory protection is needed, use only protection authorized by 29 CFR §1910.134, applicable U.S. State regulations, or the Canadian CAS Standard Z94.4-93 and applicable standards of Canadian Provinces, EC member States, or Australia.									
8.4	Eye Protection:	Safety glasses with side shields must be used when handling or using this product. A protective face shield is also recommended.									
8.5	Hand Protection:	Wear protective, chemical-resistant gloves (e.g., neoprene) when using or handling this product.									
8.6	Body Protection:	A chemical resistant apron and/or protective clothing are recommended when handling or using this product.									

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SDS Revision Date: 10/20/2021

## 9. PHYSICAL & CHEMICAL PROPERTIES

9.1	Appearance:	White powder
9.2	Odor:	Mild odor
9.3	Odor Threshold:	NA
9.4	pH:	NA
9.5	Melting Point/Freezing Point:	NA
9.6	Initial Boiling Point/Boiling Range:	NA
9.7	Flashpoint:	NA
9.8	Upper/Lower Flammability Limits:	NA
9.9	Vapor Pressure:	NA
9.10	Vapor Density:	NA
9.11	Relative Density:	NA
9.12	Solubility:	Complete (water)
9.13	Partition Coefficient (log P <sub>ow</sub> ):	NA
9.14	Autoignition Temperature:	NA
9.15	Decomposition Temperature:	NA
9.16	Viscosity:	NA
9.17	Other Information:	NA

## 10. STABILITY & REACTIVITY

10.1	Stability:	Stable.
10.2	Hazardous Decomposition Products:	Thermal decomposition may produce sulfur oxides.
10.3	Hazardous Polymerization:	Will not occur.
10.4	Conditions to Avoid:	High temperatures and incompatible substances.
10.5	Incompatible Substances:	Strong oxidizers, cyanides and strong reducing agents.

## 11. TOXICOLOGICAL INFORMATION

11.1	Routes of Entry:	Inhalation: YES	Absorption: YES	Ingestion: NO
11.2	Toxicity Data:	Sodium Bisulfate: LD <sub>50</sub> (oral, rat) = 2,490 mg/kg		
11.3	Acute Toxicity:	See Section 4.4		
11.4	Chronic Toxicity:	See Section 4.5		
11.5	Suspected Carcinogen:	NA		
11.6	Reproductive Toxicity:	This product is not reported to cause reproductive toxicity in humans.		
	Mutagenicity:	This product is not reported to produce mutagenic effects in humans.		
	Embryotoxicity:	This product is not reported to produce embryotoxic effects in humans.		
	Teratogenicity:	This product is not reported to cause teratogenic effects in humans.		
	Reproductive Toxicity:	This product is not reported to cause reproductive effects in humans.		
11.7	Irritancy of Product:	See Section 4.2		
11.8	Biological Exposure Indices:	NE		
11.9	Physician Recommendations:	Treat symptomatically.		

## 12. ECOLOGICAL INFORMATION

12.1	Environmental Stability:	No data available.
12.2	Effects on Plants & Animals:	No data available.
12.3	Effects on Aquatic Life:	No data available.

## 13. DISPOSAL CONSIDERATIONS

13.1	Waste Disposal:	Review current local, state, and federal laws, codes, statutes, and regulations to determine current status and appropriate disposal method for the ingredients listed in Section 2. Any disposal practice must be following local, state, and federal laws and regulations. Contact the appropriate agency for specific information. Treatment, transport, storage, and disposal of hazardous waste must be provided by a licensed facility or waste hauler.
13.2	Special Considerations:	U.S. EPA Hazardous Waste – Characteristic - Corrosive (D002)


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## 14. TRANSPORTATION INFORMATION



The basic description (ID Number, proper shipping name, hazard class & division, packing group) is shown for each mode of transportation. Additional descriptive information may be required by 49 CFR, IATA/ICAO, IMDG and the CTDGR.

14.1	49 CFR (GND):	UN3260, CORROSIVE SOLIDS, ACIDIC, INORGANIC, N.O.S. (SODIUM BISULFATE), 8, III, LTD QTY (IP VOL ≤ 5.0 kg)	
14.2	IATA (AIR):	UN3260, CORROSIVE SOLIDS, ACIDIC, INORGANIC, N.O.S. (SODIUM BISULFATE), 8, III, LTD QTY (IP VOL ≤ 0.5 kg)	
14.3	IMDG (OCN):	UN3260, CORROSIVE SOLIDS, ACIDIC, INORGANIC, N.O.S. (SODIUM BISULFATE), 8, III, LTD QTY (IP VOL ≤ 5.0 kg)	
14.4	TDGR (Canadian GND):	UN3260, CORROSIVE SOLIDS, ACIDIC, INORGANIC, N.O.S. (SODIUM BISULFATE), 8, III, LTD QTY (IP VOL ≤ 5.0 kg)	
14.5	ADR/RID (EU):	UN3260, CORROSIVE SOLIDS, ACIDIC, INORGANIC, N.O.S. (SODIUM BISULFATE), 8, III, LTD QTY (IP VOL ≤ 5.0 kg)	
14.6	SCT (MEXICO):	UN3260, SOLIDOS, CORROSIVOS, ACIDO, INORGANICO, N.E.P. (BISULFATO DE SODIO), 8, III, CANTIDAD LIMITADA (IP VOL ≤ 5.0 kg)	
14.7	ADGR (AUS):	UN3260, CORROSIVE SOLIDS, ACIDIC, INORGANIC, N.O.S. (SODIUM BISULFATE), 8, III, LTD QTY (IP VOL ≤ 5.0 kg)	

## 15. REGULATORY INFORMATION

15.1	SARA Reporting Requirements:	This product does not contain any substances subject to SARA Title III reporting requirements.
15.2	SARA TPQ:	NA
15.3	TSCA Inventory Status:	The components of this product are listed on the TSCA Inventory.
15.4	CERCLA Reportable Quantity:	NA
15.5	Other Federal Requirements:	NA
15.6	Other Canadian Regulations:	This product has been classified according to the hazard criteria of the CPR and the MSDS contains all of the information required by the CPR. The components of this product are listed on the DSL/NDSL. None of the components of this product are listed on the Priorities Substances List. WHMIS Class E (Corrosive Material). WHMIS Class D2B (Materials causing other toxic effects).
15.7	State Regulatory Information:	<u>Sodium Sulfate</u> is found on the following state criteria lists: Massachusetts Hazardous Substances List (MA), Pennsylvania Right-to-Know List (PA). No other ingredients in this product, present in a concentration of 1.0% or greater, are listed on any of the following state criteria lists: California Proposition 65 (CA65), Delaware Air Quality Management List (DE), Florida Toxic Substances List (FL), Massachusetts Hazardous Substances List (MA), Michigan Critical Substances List (MI), Minnesota Hazardous Substances List (MN), New Jersey Right-to-Know List (NJ), New York Hazardous Substances List (NY), Pennsylvania Right-to-Know List (PA), Washington Permissible Exposures List (WA), Wisconsin Hazardous Substances List (WI). This product does not contain any chemicals known to the State of California to cause cancer or other reproductive harm. For more information go to <a href="http://www.P65Warnings.ca.gov">www.P65Warnings.ca.gov</a>
15.8	Other Requirements:	This product is found on the following inventory lists: Australia - AICS, China - IECSC, Europe - ELINCS/EINEC, Japan - ENCS; Korea - KECl; New Zealand - NZIoC; (Philippines - PICCS; USA - TSCA

## 16. OTHER INFORMATION

16.1	Other Information:	<b>DANGER! CAUSES SERIOUS EYE DAMAGE.</b> Use as directed Wash hands and exposed skin areas thoroughly with soap and warm water after handling. Wear protective gloves/eye protection. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. <b>KEEP LOCKED UP AND OUT OF REACH OF CHILDREN.</b>	
16.2	Terms & Definitions:	See last page of this Safety Data Sheet.	
16.3	Disclaimer:	This Safety Data Sheet is offered pursuant to OSHA's Hazard Communication Standard, 29 CFR §1910.1200. Other government regulations must be reviewed for applicability to this product. To the best of ShipMate's & Birchwood Technologies' knowledge, the information contained herein is reliable and accurate as of this date; however, accuracy, suitability or completeness is not guaranteed and no warranties of any type, either expressed or implied, are provided. The information contained herein relates only to the specific product(s). If this product(s) is combined with other materials, all component properties must be considered. Data may be changed from time to time. Be sure to consult the latest edition.	
16.4	Prepared for:	<p><b>Birchwood Technologies</b> 7900 Fuller Road Eden Prairie, MN 55344 USA Tel: +1 (952) 937-7900 Fax: +1 (952) 937-7979 <a href="http://www.birchwoodtechnologies.com">http://www.birchwoodtechnologies.com</a></p>	
16.5	Prepared by:	<p><b>ShipMate, Inc.</b> P.O. Box 787 Sisters, Oregon 97759-0787 USA Tel: +1 (310) 370-3600 Fax: +1 (310) 370-5700 <a href="http://www.shipmate.com">http://www.shipmate.com</a></p>	

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## DEFINITION OF TERMS

A large number of abbreviations and acronyms appear on a SDS. Some of these that are commonly used include the following:

### GENERAL INFORMATION:

<b>CAS No.</b>	Chemical Abstract Service Number
<b>RTECS No.</b>	Registry of Toxic Effects of Chemical Substances Number
<b>EINECS No.</b>	European Inventory of Existing Commercial Chemical Substances Number

### EXPOSURE LIMITS IN AIR:

<b>ACGIH</b>	American Conference on Governmental Industrial Hygienists
<b>IDLH</b>	Immediately Dangerous to Life and Health
<b>NOHSC</b>	National Occupational Health and Safety Commission (Australia)
<b>OSHA</b>	U.S. Occupational Safety and Health Administration
<b>PEL</b>	Permissible Exposure Limit
<b>STEL</b>	Short Term Exposure Limit
<b>TLV</b>	Threshold Limit Value
<b>TWA</b>	Time Weighted Average

### FIRST AID MEASURES:

<b>CPR</b>	Cardiopulmonary resuscitation - method in which a person whose heart has stopped receives manual chest compressions and breathing to circulate blood and provide oxygen to the body.
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### HAZARDOUS MATERIALS IDENTIFICATION SYSTEM: HMIS

### HEALTH, FLAMMABILITY & REACTIVITY RATINGS:

0	Minimal Hazard
1	Slight Hazard
2	Moderate Hazard
3	Severe Hazard
4	Extreme Hazard



### PERSONAL PROTECTION RATINGS:

<b>A</b>		<b>G</b>	
<b>B</b>		<b>H</b>	
<b>C</b>		<b>I</b>	
<b>D</b>		<b>J</b>	
<b>E</b>		<b>K</b>	
<b>F</b>		<b>X</b>	Consult your supervisor or SOPs for special handling directions.

Safety Glasses	Splash Goggles	Face Shield & Protective Eyewear	Gloves
Boots	Protective Apron	Protective Clothing & Full Suit	Dust Respirator
Full Face Respirator	Dust & Vapor Half-Mask Respirator	Full Face Respirator	Airline Hood/Mask or SCBA

### OTHER STANDARD ABBREVIATIONS:

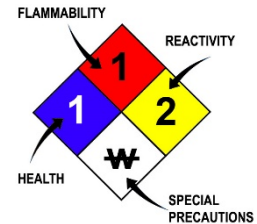
<b>Carc</b>	Carcinogenic
<b>Irrit</b>	Irritant
<b>NA</b>	Not Available
<b>NR</b>	No Results
<b>ND</b>	Not Determined
<b>NE</b>	Not Established
<b>NF</b>	Not Found
<b>SCBA</b>	Self-Contained Breathing Apparatus
<b>Sens</b>	Sensitization
<b>STOT RE</b>	Specific Target Organ Toxicity – Repeat Exposure
<b>STOT SE</b>	Specific Target Organ Toxicity – Single Exposure

### NATIONAL FIRE PROTECTION ASSOCIATION: NFPA

<b>FLAMMABILITY LIMITS IN AIR:</b>	
<b>Autoignition Temperature</b>	Minimum temperature required to initiate combustion in air with no other source of ignition
<b>LEL</b>	Lower Explosive Limit - lowest percent of vapor in air, by volume, that will explode or ignite in the presence of an ignition source
<b>UEL</b>	Upper Explosive Limit - highest percent of vapor in air, by volume, that will explode or ignite in the presence of an ignition source

### HAZARD RATINGS:

<b>0</b>	Minimal Hazard
<b>1</b>	Slight Hazard
<b>2</b>	Moderate Hazard
<b>3</b>	Severe Hazard
<b>4</b>	Extreme Hazard
<b>ACD</b>	Acidic
<b>ALK</b>	Alkaline
<b>COR</b>	Corrosive
<b>W</b>	Use No Water
<b>OX</b>	Oxidizer
<b>TREFOIL</b>	Radioactive



### TOXICOLOGICAL INFORMATION:

<b>LD<sub>50</sub></b>	Lethal Dose (solids & liquids) which kills 50% of the exposed animals
<b>LC<sub>50</sub></b>	Lethal concentration (gases) which kills 50% of the exposed animal
<b>ppm</b>	Concentration expressed in parts of material per million parts
<b>TD<sub>10</sub></b>	Lowest dose to cause a symptom
<b>TCLo</b>	Lowest concentration to cause a symptom
<b>TD<sub>10</sub>, LD<sub>10</sub>, &amp; LD<sub>01</sub> or TC, TC<sub>01</sub>, LC<sub>10</sub>, &amp; LC<sub>01</sub></b>	Lowest dose (or concentration) to cause lethal or toxic effects
<b>IARC</b>	International Agency for Research on Cancer
<b>NTP</b>	National Toxicology Program
<b>RTECS</b>	Registry of Toxic Effects of Chemical Substances
<b>BCF</b>	Bioconcentration Factor
<b>TL<sub>m</sub></b>	Median threshold limit
<b>log K<sub>ow</sub> or log K<sub>oc</sub></b>	Coefficient of Oil/Water Distribution

### REGULATORY INFORMATION:

<b>WHMIS</b>	Canadian Workplace Hazardous Material Information System
<b>DOT</b>	U.S. Department of Transportation
<b>TC</b>	Transport Canada
<b>EPA</b>	U.S. Environmental Protection Agency
<b>DSL</b>	Canadian Domestic Substance List
<b>NDSL</b>	Canadian Non-Domestic Substance List
<b>PSL</b>	Canadian Priority Substances List
<b>TSCA</b>	U.S. Toxic Substance Control Act
<b>EU</b>	European Union (European Union Directive 67/548/EEC)
<b>WGK</b>	Wassergefährdungsklassen (German Water Hazard Class)

### WORKPLACE HAZARDOUS MATERIALS IDENTIFICATION (WHMIS) SYSTEM:

Class A	Class B	Class C	Class D1	Class D2	Class D3	Class E	Class F
Compressed	Flammable	Oxidizing	Toxic	Irritation	Infectious	Corrosive	Reactive

### CLP/GHS (1272/2008/EC) PICTOGRAMS:

<b>GHS01</b>	<b>GHS02</b>	<b>GHS03</b>	<b>GHS04</b>	<b>GHS05</b>	<b>GHS06</b>	<b>GHS07</b>	<b>GHS08</b>	<b>GHS09</b>
Explosive	Flammable	Oxidizer	Pressurized	Corrosive	Toxic	Harmful Irritating	Health Hazard	Environment